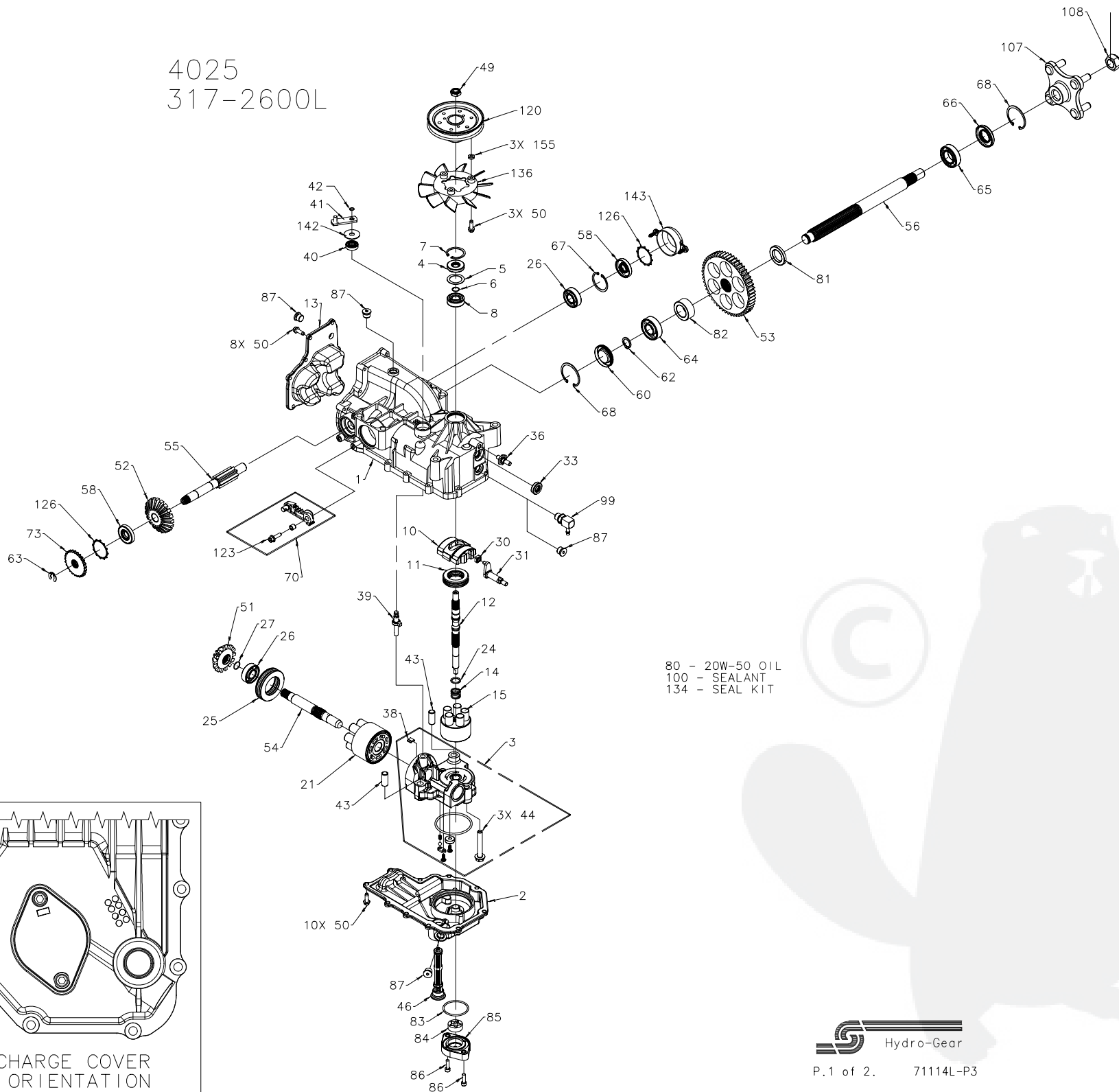
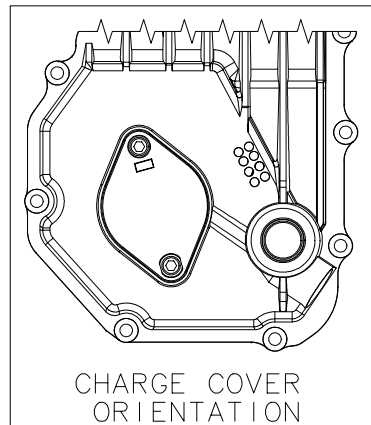


4025
317-2600L



80 - 20W-50 OIL
100 - SEALANT
134 - SEAL KIT



4025
317-2600L

ITEM #	PART #	QTY	DESCRIPTION
1	71115	1	KIT, MAIN HOUSING W/ INLET PORT
		1	HOUSING, MAIN W/ INLET PORT
		2	BEARING, CRADLE
		1	BUSHING, TRUNNION
		1	SEAL, LIP 12 X 25 X 7
2	51866	1	HOUSING, LOWER
3	71116	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BUSHING .673 X 1.03 X .75
		1	PLATE, BYPASS
		3	HFHCS, 3/8-24 X 2.5 (PATCH)
		2	ASSEMBLY, SHOCK VALVE 160 BAR W/ SPRING
		1	SPRING, CHARGE RELIEF
		1	BALL, 1/4
		1	O-RING, .139 X 2.984 X 7
		1	PLATE, RELIEF
		2	BOLT, SELF-TAPPING 10-32 X .5
		1	MAGNET, RING
4	9008000-0128	1	LIP SEAL
5	2003018	1	SPACER
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	51771	1	SHAFT, INPUT
13	52169	1	END COVER WITH DRAIN
14	2003014	1	SPRING, BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	10cc PISTON
21	70082	1	21cc CYLINDER BLOCK ASS'Y
		1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	21cc PISTON
24	2003017	1	WASHER, BLOCK THRUST
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50315	2	BALL BEARING
27	2000022	1	WIRE RETAINING RING
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
33	9008000-0126	1	LIP SEAL
36	50426	1	STUD, DB END 5/16-24 X 1.5 PATCH
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
41	50126	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51931	1	ASSEMBLY, FILTER
49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
50	50752	21	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR

ITEM #	PART #	QTY	DESCRIPTION
53	50746	1	53T SPUR GEAR
54	50757	1	MOTOR SHAFT
55	51988	1	BRAKE SHAFT, RH
56	50748	1	AXLE SHAFT, 1.0 X 12.3
58	51161	2	SEAL, LIP 17 X 40 X 7
60	50995	1	SEAL PLUG - SIDE
62	50759	1	RETAINING RING - AXLE
63	51109	1	RETAINING RING
64	50743	1	BEARING-BALL 20X47X14(6204)
65	50740	1	BEARING-BALL 25X47X12(6005)
66	50751	1	SEAL
67	50329	1	RETAINING RING
68	50760	2	RETAINING RING-AXLE
70	71087	1	LH, BRAKE ARM SERVICE ASSEMBLY
		1	BRAKE ARM
		1	CLEVIS PIN
		1	BUSHING .255 X .381 X .330
		1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
73	50754	1	BRAKE DISC
80		79oz	20W-50 OIL
81	51939	1	SPACER 1.04 X 1.65 X .22
82	51940	1	SPACER 1.01 X 1.65 X .70
83	9004101-1340	1	O-RING .103 X 1.862
84	50273	1	ASSEMBLY, GEROTOR
85	50260	1	COVER GEROTOR
86	50095	2	SHCS M6 X 20
87	9005110-5600	4	PLUG, 9/16-18 (METAL)
99	51997	1	FITTING, SWIVEL 90° SAE 9/26-18 X 1/4
100	50928	1	SEALANT
107	70314	1	HUB ASSEMBLY
		1	HUB
		4	LUG BOLT
108	50863	1	NUT, HEX 3/4-16
120	50302	1	PULLEY, 4.5
123	51576	1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
126	51316	2	RING, RETAINING
134	70553	1	KIT, SEAL
		1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING 37 INT
		1	SEAL, LIP 12 X 25 X 7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING .31 EXT
		18	HFHCS 1/4-20 X .75
		1	SEAL PLUG
		2	RING, RETAINING .75 EXT
		1	RING, RETAINING .440 EXT
		1	SEAL, LIP 25 X 47 X 7
		1	RING, RETAINING 1.56 INT
		2	RING, RETAINING 1.87 INT
		2	RING, RETAINING 1.43
136	51365	1	FAN, 6", 10 BLADE
142	51813	1	WASHER, .392 X 1.25
143	51774	1	BRAKE CAP, PLASTIC
155	51909	3	SPACER, .28 X .50 X .125